

## CARR 3" DIA. CLAMP-AROUND STEP INSTALLATION INSTRUCTIONS

Part No.'s 110541 - 110542

### WARNINGS!

- FOR SAFE AND PROPER USAGE OF THIS PRODUCT, THE MOUNTING INSTRUCTIONS MUST BE FOLLOWED CAREFULLY AND COMPLETELY.
- The manufacturer and distributor of this product are in no way responsible for the consumer's failure to adhere to the warnings and directions of these instructions in the event of damage to the consumer's vehicle, other properties and or personal injury.

1. Place rectangular rubber gaskets in the inside curved area of each cap and step castings. Making sure the rubber gasket is evenly spaced on each part.
2. As a guide-line for proper positioning of the step, place the step on the bar so that the center of the step is in line with the front edge of the driving seat.
3. For the proper hole alignment place the step on the bar and make sure that the outside flanges of the cap casting line up with the outside flanges of the step castings so that when the castings are bolted together the flanges will make a continual circle.
4. Place the step in the desired permanent stepping position.
5. Using the Allen Wrench provided, tighten each bolt a little at a time so that you will not strip out the threads in the step casting.
6. Continue to tighten until the step is fully secure. **DO NOT OVER TIGHTEN OR SERIOUS DAMAGE TO THE STEP COULD RESULT!**

#### Carr Pattern Co., Inc. Warranty Policy

**Finishes:** Limited Lifetime  
**Structural Warranty:** Limited Lifetime

#### Warranty Conditions:

- a. All warranties start from consumer's date of purchase.
- b. A new product will be sent out immediately to replace a warranty claim.
- c. The above guidelines apply only to the Original Purchaser.
- d. Original proof of purchase must be submitted for all warranty and returns issues.

#### Warranty Limitations:

- a. Warranty coverage extends **ONLY** to repair or replacement of the CARR product. This warranty does not cover the cost of labor, transportation, installation or removal of the product.
- b. Warranty coverage does not extend to damage caused by: collision, fire, theft, freezing, vandalism, riot, explosion or object striking the product, or misuse of the product and/or the vehicle on which the product is being installed.
- c. Warranty coverage does not extend to damage caused by: airborne fallout (chemicals, tree sap, etc.), stones, hail, earthquake, water or flood, windstorm, lightning, the application of chemicals or sealants subsequent to manufacture.
- d. Warranty coverage does not extend to damages caused by: normal wear and tear, abuse, modification or improper installation of the product.
- e. Warranty coverage does not extend to any economic loss or extra expense including (without limitation), payment for the loss of time or pay, inconvenience, storage, loss of vehicle use, vehicle rental expense, equipment rental expense, lodging, meals, or other travel costs.

#### Other Terms:

This warranty gives you specific legal rights and you may also have other rights that vary from state to state. CARR does not authorize any person to create for it any other obligation or liability in connection with its products. **ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE APPLICABLE TO THIS PRODUCT IS LIMITED IN DURATION TO THE DURATION OF THIS WRITTEN WARRANTY. PERFORMANCE OF REPAIRS AND NEEDED ADJUSTMENTS IS THE EXCLUSIVE REMEDY UNDER THIS WRITTEN WARRANTY OR ANY IMPLIED WARRANTY. CARR SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM BREACH OF THIS WRITTEN WARRANTY.\***

\*Some states do not allow limitations on how long an implied warranty will last or the exclusion or limitation of incidental or consequential damages, so that above limitations or exclusions may not apply to you.

**Guarantee:** Every attempt has been made to manufacture and distribute the finest quality products available. Our manufactured products are guaranteed to be free of defects due to workmanship or materials. Distributed products are subject to manufacturer's warranty only.

CARR • 27447 Bostik Court • Temecula CA 92590



**Quality and Style that Endures**

Should you encounter an unusual, unforeseen problem, contact our Technical Help Line  
7:00 AM – 3:00 PM Pacific Time  
(951) 719-1068

Visit our web-site at  
[www.CARR.com](http://www.CARR.com)  
Carr Pattern Co., Inc.

#### Materials Furnished:

- 1 – Aluminum step casting
- 1 – Aluminum cap casting
- 1 – Hardware pack
- 1 – Instruction sheet

#### Tools Needed:

None