

# MOUNTING INSTRUCTIONS FOR CARR REAR BUMPER STEP

Part No: 185002

## WARNINGS!

- ✓ Do not over tighten the nuts and bolts or damage to the castings and or stripping of the threads could result.
- ✓ **FOR SAFE AND PROPER USAGE OF THIS PRODUCT, THE MOUNTING INSTRUCTIONS MUST BE FOLLOWED CAREFULLY AND COMPLETELY.**
- ✓ The manufacturer and distributor of this product are in no way responsible for the consumer's failure to adhere to the warnings and directions of these instructions in the event of damage to the consumer's vehicle, other properties and or personal injury.

### This step fits the following vehicles:

Any truck bumper with a ¾" or 1" ball receiver.

**MATERIALS NEEDED:** Two adjustable wrenches, one 9/16" wrench.

**MATERIAL FURNISHED:** One step casting, one steel bracket, one hardware pack and instruction sheet.

- 1. Bolt the step casting to the steel bracket with the hardware provided. Make sure that the flat washer is against the castings and the split lock washer is against the underside of the bolt.**
- 2. Use the center hitch receiver hole on your bumper to mount the step.**  
**NOTE: You may have to knockout the plastic cover.**
- 3. Place your step on the bumper so that the slotted hole on the steel bracket lines up with the center hole on your bumper.**
- 4. Make sure you push the steel bracket up against your bumper as far as it can go to increase the rigidity of the step.**
- 5. Place your hitch receiver ball through the slotted hole in the steel bracket and the hole in your bumper and use the adjustable wrenches to tighten securely to your bumper.**
- 6. Your step is now ready to go!**



### Quality and Style that Endures

Follow the diagram and the written directions carefully for a proper, safe installation.

Should you encounter an unusual, unforeseen problem, contact our Technical Help Line  
7:00 AM – 3:00 PM Pacific  
Time

(951) 719-1068

Visit our web-site at

[www.CARR.com](http://www.CARR.com)

Carr Pattern Co., Inc.

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Warranty Policy

**Finishes:** Lifetime

**Structural Warranty:** Lifetime

#### Warranty Conditions:

- a. All warranties start from consumer's date of purchase
- b. A new product will be sent out immediately to replace a warranty claim.

#### Warranty Limitations:

- a. Warranty coverage extends ONLY to repair or replacement of the CARR product. This warranty does not cover the cost of labor, transportation, installation or removal of the product.
- b. Warranty coverage does not extend to damage caused by collision, fire, theft, freezing, vandalism, riot, explosion or object striking the product, or misuse of the product and/or the vehicle on which the product is being installed.
- c. Warranty coverage does not extend to damage caused by airborne fallout (chemicals, tree sap, etc.), stones, hail, earthquake, water or flood, windstorm, and lightning, the application of chemicals or sealants subsequent to manufacture.
- d. Warranty coverage does not extend to damages caused by abuse, modification or improper installation of the product.
- e. Warranty coverage does not extend to any economic loss or extra expense including (without limitation), payment for the loss of time or pay, inconvenience, storage, loss of vehicle use, vehicle rental expense, equipment rental expense, lodging, meals, or other travel costs.

#### Other Terms:

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- b. \*Some states do not allow limitations on how long an implied warranty will last or the exclusion or limitation of incidental or consequential damages, so that above limitations or exclusions may not apply to you.
- c. **GUARANTEE:** Every attempt has been made to manufacture and distribute the finest quality products available. Our manufactured products are guaranteed to be free of defects due to workmanship or materials. Distributed products are subject to manufacturer's warranty only.

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