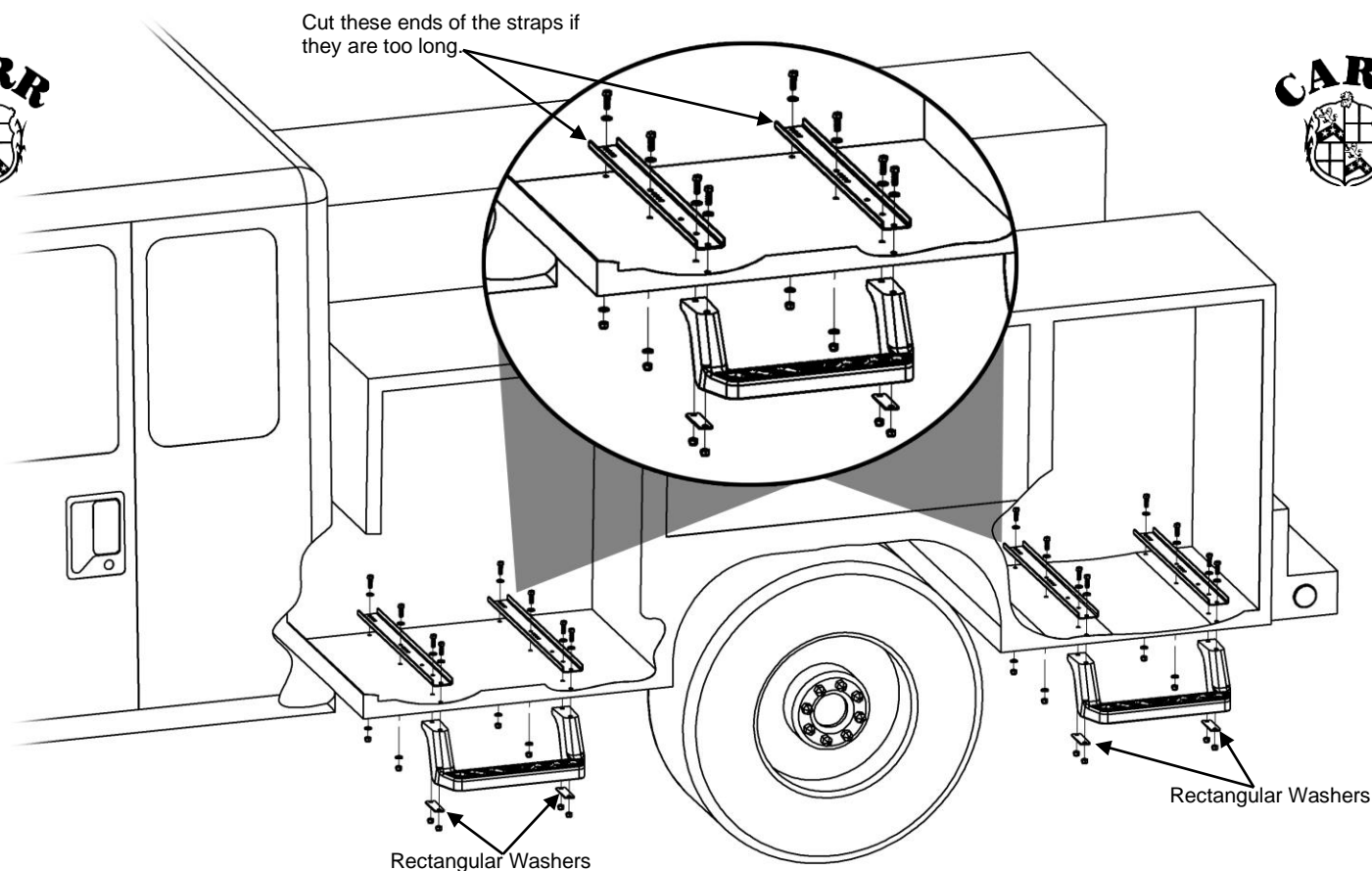


Underbody Access Step Installation Instructions

Part No's: 150101-1, 150102-1, 150107-1



1. **WARNING:** The rear passenger side toolbox on some trucks may have an exhaust pipe. Some exhaust pipes may be flexible enough for this step assembly to be installed properly. However, if this is not the case, the Underbody Access Step may have to be moved forward for proper installation.
2. Verify this step assembly is mounting to a flat surface with access to both sides (see above diagram).
3. Set the front edge of the step back 1/4" from the front edge of the mounting area. This will ensure that the support straps will fit inside properly.
4. From underneath take a pencil and mark the four holes of the step on the mounting area. Set the step aside.
5. Drill out the marked holes with a 5/16" drill bit and remove any burrs.
6. Depending on how deep your toolbox is, you may need to cut the support straps. If the straps are too long, **DO NOT CUT** the end with the two holes that line up with the holes in the step, cut the other end. See diagram. (**IMPORTANT:** These support straps **MUST** be installed to give the proper support to this step.)
7. If your support straps do need to be cut, it is important that they are cut as long as possible while still fitting inside the toolbox.
8. With the support straps at their maximum length and using the front four holes already drilled in the toolbox, bolt the step with the straps to the toolbox, making sure the rectangular washers are installed underneath the mounting area of the step. See diagram.
9. Using the support straps as a guide, and for the greatest strength, be sure to drill out the holes at the end of the support straps nearest the back wall of your toolbox. If possible, drill another hole in the middle between the front holes and the holes nearest the back wall of your toolbox.
10. Take the remaining 5/16" hardware provided and tighten the straps to your toolbox.
11. Now your step is ready to go!

Underbody Access Step Installation Instructions

Part No's: 150101-1, 150102-1, 150107-1

WARNINGS!

- ✓ FOR SAFE AND PROPER USAGE OF THIS PRODUCT, THE MOUNTING INSTRUCTIONS MUST BE FOLLOWED CAREFULLY AND COMPLETELY.
- ✓ The manufacturer and distributor of this product are in no way responsible for the consumer's failure to adhere to the warnings and directions of these instructions in the event of damage to the consumer's vehicle, other properties and or personal injury.



Quality and Style that Endures

Follow the diagram and the written directions carefully for a proper, safe installation.

Should you encounter an unusual, unforeseen problem, contact our Technical Help Line
7:00 AM – 3:00 PM Pacific
Time

(951) 719-1068

Visit our web-site at

www.CARR.com

Warranty Information
on our website

Carr Pattern Co., Inc.

Vehicle Application:

All commercial, industrial, utility, fire prevention and service trucks that have toolboxes or a flat platform area that has access to both sides.

MATERIALS NEEDED:

- * Drill motor
- * 5/16" drill bit
- * Pencil
- * Two 1/2" wrenches or sockets
- * Possibly a metal cutting device (hacksaw, grinder, etc)
- * Cutters to cut zip ties
- * Black primer paint (if support straps are cut)

MATERIAL FURNISHED:

- * Underbody Access Step
- * Two Support Straps
- * Hardware installation pack
- * Instruction sheet

Installation time for one step assembly – 30 minutes

Carr Pattern Co., Inc.
Warranty Policy

Finishes: Limited Lifetime

Structural Warranty: Limited Lifetime

Warranty Conditions:

- a. All warranties start from consumer's date of purchase.
- b. A new product will be sent out immediately to replace a warranty claim.
- c. The above guidelines apply only to the Original Purchaser.
- d. Original proof of purchase must be submitted for all warranty and returns issues.

Warranty Limitations:

- a. Warranty coverage extends ONLY to repair or replacement of the CARR product. This warranty does not cover the cost of labor, transportation, installation or removal of the product.
- b. Warranty coverage does not extend to damage caused by: collision, fire, theft, freezing, vandalism, riot, explosion or object striking the product, or misuse of the product and/or the vehicle on which the product is being installed.
- c. Warranty coverage does not extend to damage caused by: airborne fallout (chemicals, tree sap, etc.), stones, hail, earthquake, water or flood, windstorm, lightning, the application of chemicals or sealants subsequent to manufacture.
- d. Warranty coverage does not extend to damages caused by: normal wear and tear, abuse, modification or improper installation of the product.
- e. Warranty coverage does not extend to any economic loss or extra expense including (without limitation), payment for the loss of time or pay, inconvenience, storage, loss of vehicle use, vehicle rental expense, equipment rental expense, lodging, meals, or other travel costs.

Other Terms:

This warranty gives you specific legal rights and you may also have other rights that vary from state to state. CARR does not authorize any person to create for it any other obligation or liability in connection with its products. ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE APPLICABLE TO THIS PRODUCT IS LIMITED IN DURATION TO THE DURATION OF THIS WRITTEN WARRANTY. PERFORMANCE OF REPAIRS AND NEEDED ADJUSTMENTS IS THE EXCLUSIVE REMEDY UNDER THIS WRITTEN WARRANTY OR ANY IMPLIED WARRANTY. CARR SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM BREACH OF THIS WRITTEN WARRANTY.*

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